

The World's Finest Portable Rollforming Equipment

MACH II™ Gutter Machines

5", 6" & 5"/6" Gutter Machines. The Original Polyurethane Drive System.

The award-winning Mach II™ has taken the seamless gutter industry to a new level. The only way to compete in the gutter forming business is to own the Mach II™. It is the most copied machine in the industry, so don't get stuck with an imitation!



STANDARD FEATURES

Polyurethane Drive Rollers	Two 360° Rotatable Reel Stands for Easy Coil Loading
Stainless Steel Forming Rollers	Electric Motor 3/4 HP, 110 VAC, 60 Hz, 1 Ph, 11 AMPs
Push Button RUN/JOG Controls at Entry & Exit Ends	Welded Tubular Steel Frame
Forward Pulling, Easy Cut Shear for Accuracy	Industry's Best Warranty
Power Interruption Safety Circuit	Easy Lift Reels

SPECIFICATIONS

5" GUTTER MACHINE

Length	8' (2.4m)
Width	2' (.6m)
Height	3' 10" (1.2m)
Weight	1,000 lbs. (454kg)

6" GUTTER MACHINE

Length	10' (3.0m)
Width	2' (.6m) Plus Shear Handle
Height	3' 10" (1.2m)
Weight	1,250 lbs. (570kg)

5"/6" GUTTER MACHINE

Length	10' (3.0m)
Width	2' (.6m) Plus Shear Handle
Height	3' 10" (1.2m)
Weight	1,350 lbs. (610kg)

SPEED

50 ft./min (15m/min) Approx.

MATERIALS FORMED

Painted Steel	30 ga. to 24 ga. (.3mm to .6mm) (painted, galvanized, aluminized)
Painted Aluminum	.019" to .032" (.5mm to .8mm)
Copper	16 oz. to 20 oz. 3/4 Hard (.5mm to .7mm)

SHEAR

Manually Powered
Hardened Tool Steel Blades & Shear Dies

MATERIAL WIDTH

5" Machine	11-3/4" to 12-3/8" (300mm to 315mm)
6" Machine	15" (380mm)

DRIVE

Electrically Driven Polyurethane Rollers